

$$H_2N$$
 $C-CH_2-CH$ 
 $COOH$ 
 $E_A\sim25-50 \text{ kcal/mole}$ 
 $H_2N$ 
 $C-CH_2-CH_2$ 
 $E_A\sim70 \text{ kcal/mole}$ 

Prior Art

## **FIG.** 1